

INSTRUCTIONS FOR MOUNTING PLASTIC STOP TABLETS TO POWERTAB™ STOP ACTION MAGNETS

1. Fasten each plastic stop tab to a PowerTab™ with one #6 32 x 3/8", 100 degree flat head machine screw (provided with Engraved tabs). Tighten the screw until considerable force is needed to move the tip of the tablet back and forth.
2. With the tablets visually perpendicular to the mounting surface, mount each PowerTab onto the stop rail. The mounting screws should be centered in the mounting slots to allow for side-to-side adjustment later if necessary.
3. Straighten tabs as needed to make them parallel to each other. Adjust the gaps between adjacent tabs by loosening the mounting screws and sliding the PowerTabs left or right. Re-tighten the mounting screws.
4. After alignment of each tab, use epoxy (provided with engraved stop tablets) to fill the gap between the metal tongue and edges of the plastic tablet. The stop rail should be inverted if possible when applying the epoxy. Note that this epoxy is not used to bond the plastic to the metal tongue, simply to fill the gap through which the tab could rotate around the single mounting screw. The epoxy provided will harden in about 2 hours.

IMPORTANT: Read the directions on the package of epoxy carefully. Two-part epoxy will never harden if it is not mixed properly.

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